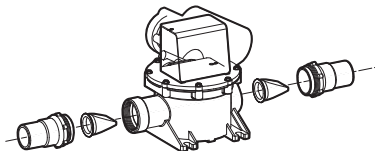
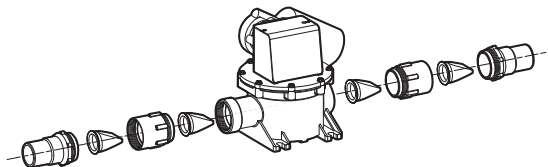


SeaLand® Duckbill Valve Installation Instructions

1. Flush a substantial amount of soapy water through the pump.
2. Turn off electrical power to pump.
3. Remove both suction (inlet) and discharge (outlet) hoses from the pump.
4. **T-SERIES DISCHARGE PUMP ONLY:** Remove both valve nipples from suction (inlet) and discharge (outlet) sides of the pump. (Important: T-Series pumps have left-hand threads on the valve nipples. Turn clockwise to remove.)
Replace old duckbill valves (one required for each side). See T-Series Pump Diagram for correct valve orientation.
S-SERIES VACUUM PUMP ONLY: Remove both valve nipples and valve adapters from suction (inlet) and discharge (outlet) sides of the pump. Replace old duckbill valves (two required for each side). See S-Series Pump Diagram for correct valve orientation.
5. Tighten valve nipples and adapters one-half turn beyond hand-tight. NOTE: Overtightening will cause valve distortion and early failure.
6. Install both suction and discharge hoses and secure with hose clamps.
7. Turn on electrical power and flush water through system to prime pump. Check system for leaks.



T-SERIES DISCHARGE PUMP



S-SERIES VACUUM PUMP



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